

FORSA 5

Forged Steel

Chemical composition

	C	Mn	Si	Cr	Mo	Ni
FORSA 5	<u>0.4</u> <u>0.6</u>	<u>0.7</u> <u>0.9</u>	<u>0.3</u> <u>0.4</u>	<u>0.5</u> <u>0.6</u>	<u>0.1</u> <u>0.2</u>	-
FORSA 4A	<u>0.3</u> <u>0.5</u>	<u>0.7</u> <u>0.9</u>	<u>0.3</u> <u>0.4</u>	<u>0.9</u> <u>1.1</u>	<u>0.2</u> <u>0.25</u>	-
FORSA 4B	<u>0.3</u> <u>0.5</u>	<u>0.7</u> <u>0.9</u>	<u>0.3</u> <u>0.4</u>	<u>0.9</u> <u>1.1</u>	<u>0.3</u> <u>0.35</u>	-
FORSA 5A	<u>0.4</u> <u>0.6</u>	<u>0.7</u> <u>0.9</u>	<u>0.3</u> <u>0.4</u>	<u>0.9</u> <u>1.1</u>	<u>0.2</u> <u>0.25</u>	-
FORSA 5B	<u>0.4</u> <u>0.6</u>	<u>0.7</u> <u>0.9</u>	<u>0.3</u> <u>0.4</u>	<u>0.9</u> <u>1.1</u>	<u>0.3</u> <u>0.35</u>	-
FORSA 6A	<u>0.5</u> <u>0.7</u>	<u>0.3</u> <u>0.5</u>	<u>0.3</u> <u>0.4</u>	<u>0.9</u> <u>1.1</u>	<u>0.2</u> <u>0.25</u>	-
FORSA 6B	<u>0.5</u> <u>0.7</u>	<u>0.3</u> <u>0.5</u>	<u>0.2</u> <u>0.4</u>	<u>1.4</u> <u>1.6</u>	<u>0.3</u> <u>0.35</u>	-
FORSA 8A	<u>0.7</u> <u>0.9</u>	<u>0.3</u> <u>0.5</u>	<u>0.2</u> <u>0.4</u>	<u>1.4</u> <u>1.6</u>	<u>0.2</u> <u>0.25</u>	-
FORSA 8B	<u>0.7</u> <u>0.9</u>	<u>0.3</u> <u>0.5</u>	<u>0.2</u> <u>0.4</u>	<u>1.4</u> <u>1.6</u>	<u>0.3</u> <u>0.35</u>	-
FORSA 8BN	<u>0.7</u> <u>0.9</u>	<u>0.3</u> <u>0.5</u>	<u>0.3</u> <u>0.4</u>	<u>1.4</u> <u>1.6</u>	<u>0.3</u> <u>0.35</u>	<u>0.6</u> <u>0.8</u>
FORSA 3CN	<u>0.3</u> <u>0.4</u>	<u>0.3</u> <u>0.5</u>	<u>0.2</u> <u>0.4</u>	<u>1.5</u> <u>2.5</u>	<u>0.4</u> <u>0.5</u>	<u>1.5</u> <u>2.5</u>

Properties

	Hardness HB	Tensile strength MPa	Elongation %
FORSA 5	200-240	700-800	>16
FORSA 4A	220-260	750-900	>14
FORSA 4B	240-300	800-1000	>14
FORSA 5A	240-300	800-1000	>14
FORSA 5B	240-320	800-1100	>14
FORSA 6A	240-320	800-1100	>12
FORSA 6B	270-320	900-1100	>14
FORSA 8A	280-320	950-1100	>10
FORSA 8B	280-320	950-1100	>12
FORSA 8BN	270-320	950-1100	>14
FORSA 3CN	240-300	800-1000	>18

Comparative properties

	Fire crack resistance	Toughness	Wear resistance
FORSA 5	***	**	*
FORSA 4A	**	**	*
FORSA 4B	***	**	*
FORSA 5A	**	**	**
FORSA 5B	***	**	**
FORSA 6A	**	**	**
FORSA 6B	***	**	**
FORSA 8A	**	*	***
FORSA 8B	***	*	***
FORSA 8BN	****	**	***
FORSA 3CN	****	****	**

Features & Benefits

- High thermal conductivity
- Excellent fire crack resistance
- Possibility to repair by welding
- Good resistance to rolling incidents such as mill stalls or uneven cooling

Description

Hypo-eutectic forged carbon steel with a ferritic/perlitic microstructure.

Applications

- Work rolls for section mills with deep grooves:
- Roughing stands in heavy section mills
 - Blooming mills